

CHECKLIST FOR TEMPLATES

- 1 Name, address and phonenumber must always be noted on all templates.
- 2 Note on the templates what is forward, up and aft.
- 3 Note the brand of the boat on the templates.
- 4 Put a number on each template.
- 5 Note lines on the templates to mark the positions in relation to each other.
- 6 A sketch or a drawing of the boat and the templates.

Forward		Forward		Forward
Up 1 Nidely 28 -1998 Aft		Up 2 Nidely 28 -1998 Aft	N	Up 3 idely 28 -1998 Aft
	_			
Nidely 28 – Name Address Phone	<i>Up</i> 1998	Forward 4 Aft		

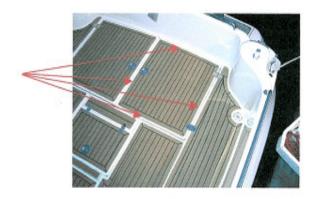


INSTRUCTION FOR HOW TO MAKE TEMPLATES FOR FLEXITEEK

Preface:

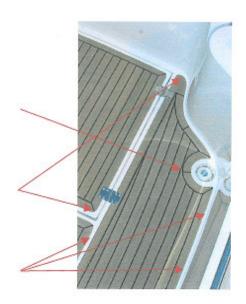
Please keep in mind that the final product will never be better than the quality of the template. It is paramount that you work with the template deligently and spend enough time finishing it, in order to obtain a satisfactory result.

- **A.** Please begin with measuring the plain and easy areas, like squares and rectangles. If all sides of the panel are absolutely straight then the measures can be given in numbers, you do not need to make any template in thick papper or card board.
- A Straight sides on the panel, which gives you the oppurtunity to measure the area instead of making a new template. All corners have 90 degree angles.



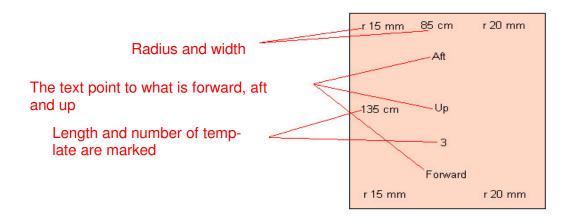
B. Then start with the more difficult areas. Make sure the distance between the freeboard and the template is equal all the way (B1). Also make sure that the radius in all corners are written down on the specific template or that all corners are exactly carved in the template (B2). Make sure that all radius numbers relating to fastening or hatch corners are carefully written down.

- **B3** Please be careful with the radius around the fastenings for the table, fittings etc.
- **B2** The radius at all corners must be measured and written down. Certain small hatch corners and areas requires a small template.
- **B1** The distance between the free-board and all the other panels should be equal.

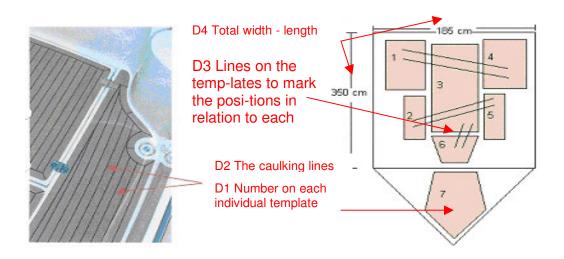




C. Check the measures again in all the areas, both the length and the width of the templates. Note the measures on each template. If the template is not square, then you must indicate the line where the measurement has been taken on the template, and make a note on each template which part is forward, aft and up together with the various radiuses on the template. Give each template a specific number.



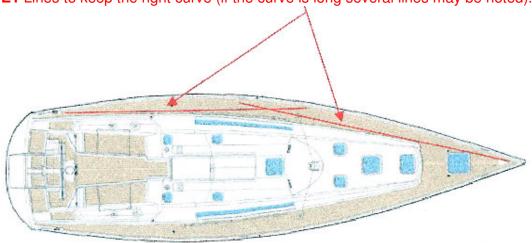
D. Make a drawing of the boat or area, and place the templates in the correct direction with each individual number (D1), so that the caulking lines (D2) follow each other. Now you draw a line across the templates so that you can position each template in relation to all the other templates positioned in the area. Measure and note the total length and width of the area.





E. Sailing boats or motor vessels that want Flexiteek on foredeck want in some cases the board to follow the curve on scarndeck (se picture below). If this is the case and you use thick paper or card board, straight lines must be noted on the template (E1). This is to prevent the templates from beeing damaged in production which can lead to a panel with the wrong curve. All what is mentioned above should be done when the template is taped on the deck.

E1 Lines to keep the right curve (if the curve is long several lines may be noted).



Material-list for supplies we recommend for templates:

- ⊗ Thick paper or card board, absolutely <u>no plastic</u> please.
- ⊗ Tape to position the paper on the deck.
- ⊗ Pencil to draw with.
- ⊗ A long straight ruler to draw the lines.
- ⊗ A notebook or paper to make a drawing of the boat with the position of the templates on it.
- ⊗ Folding rule and measuring tape for noting all measures on the templates.
- ⊗ Scissors and a carpet knife to cut out the templates.
- \otimes A carpenters pencil or charcoal to "shadow" the pattern on deck which are going to be covered with Flexiteek.

If you have any problem at all or want some explanation please contact Erik Brodin phone +46(0)223 493 46, mail erik@flexiteek.se or Kjell Fridén phone +46(0)223 493 40, mail kjell@flexiteek.se.

GOOD LUCK!